



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T102146-101
Job Sheet 174065



Part No: RB T102146-101

Job Qty: 1 ea

Part Name: Plate Set



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 4/20/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG RB T102146-101 Rev 0 IPP Rev A 18.03.09 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		4/20/18	0.00	0.00	Purchasing		AK 18/03/16
110	Packaging	1 pcs		4/20/18	0.00	0.00	Packaging2		DAB 18/03/16
120	QC	1 pcs		4/20/18	0.00	0.00	QC6		11 DAS MAR 16 2018
130	Packaging	1 pcs		4/20/18	0.00	0.00	Packaging3		MAR 20 2018
140	QC21-FG	1 Ea		4/20/18	0.00	0.00	QC21		MAR 21 2018 9:50

Part Op 100 - Issue P/O: 039264 MANUFACTURE RB T102146-101 AS PER DWG Supplier: AIRCRAFT HARDWARE
Descriptions: ACCESS -Certificate of conformity is required

MAR 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T102146-101P	PLATE SET ASSY	1 pcs (1 ea)	100-Purchasing	5052146

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB T102146-101P	1	2	0

Part Specifications

Specifications could not be found.

Plex 3/9/18 2:08 PM dart.baker.diane



Plate Set

RB T102146-101

PART NO:
Serial No/Batch: S052161
Revision:
Operation:
Change No:
Packaging

Mfg Date: 03/16/18
Job No: 174065

RELEASED FOR PROO.
DATE 6/11/05 INT. 24

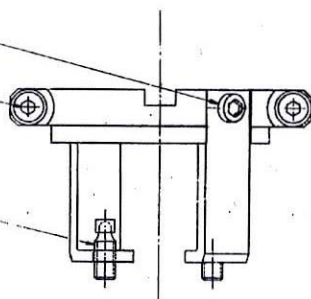
SHOP COPY

See cap screw - 10-32 thru 1

MS 16998-28 SCREW

CL-8-58
SHOULDER SCREW

CL-2-8SC
SWIVEL SCREW CLAMP



-101 PLATE SET ASSEMBLY

- PLATE SET ASSY (101)
- PLATE SET (103)
- PLATE HALF (107)
- PLATE HALF (109)

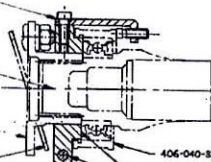
CLIP 2 REQD (105)

T 102146
PLATE SET ASSEMBLY

406-040-528
REF

406-043-328
REF

M 27426-3164B
REF

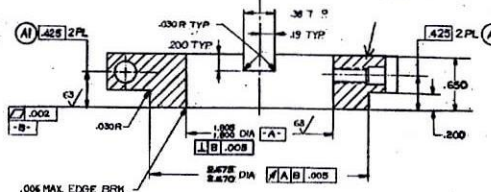


ESTABLISH FIRM CONTACT WITH THE BEARING
INNER RING BEFORE TIGHTENING SHOULDER SCREW

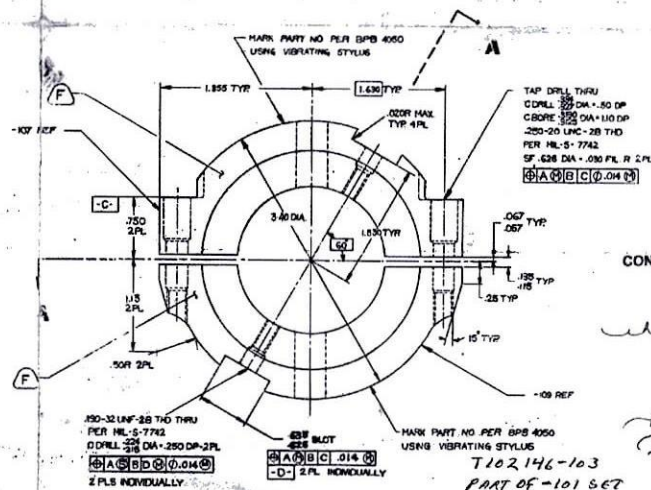
SCALE: NONE

PROPRIETARY RIGHTS NOTICE
THIS DRAWING IS THE PROPERTY OF THE
HELICOPTER DIVISION AND IS NOT TO BE
REPRODUCED OR USED IN ANY MANNER
WITHOUT THE WRITTEN PERMISSION OF THE
HELICOPTER DIVISION.

ENGRAVE
3116 HI T102146-101



SECTION A-A



DETAIL OF -103 PLATE SET

CONTROLLED DOCUMENT

MAY 20 2015

JOB NUMBER
01-4926

CONTROLLED DOCUMENT

MAY 12 2015

JOB NUMBER
01-4703

DETAIL OF -105 CLIP

SHOP COPY

CONTROLLED DOCUMENT

APR 21 2015

JOB NUMBER
01-4895

T 102146

REV 1

REV	DATE	BY	APP
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039264

Supplier: AIH001-VU
Aircraft Hardware and Accessories
P.O. Box 14007
Ft Worth, TX 76617 USA

PO No: PO039264

PO Date: 3/9/18

Due Date: 4/20/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments: Please deliver to Quarantine:
All parts to be scribed 'RB'
prior to shipping

E-MAILED
MAR 09 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	RB T103140-101P		Cover & Lift Assembly As Per Dwg T103140	Firmed	4/20/18	1 Ea	0 Ea	1 Ea	\$650.00/Ea	\$650.00
Line Item Note job# 174064										
2	RB T102146-101P		PLATE SET ASSY As Per Dwg T102146-101	Firmed	3/16/18	1 pcs	0 pcs 1x	1 pcs A 19/03/18	\$1,000.00/pcs	\$1,000.00
Line Item Note job# 174065										
3	RB T101330P		RIGGING FIXTURE, CYCLIC STICK As Per Dwg T101330	Firmed	3/16/18	1 pcs	0 pcs 1x	1 pcs A 18/03/18	\$850.00/pcs	\$850.00
Line Item Note job# 174066										
Grand Total:										\$2,500.00

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/9/18 2:29 PM dart.baker.diane

DAS
11
9-89

AIRCRAFT HARDWARE & ACCESSORIES

P.O. BOX 14007
FORT WORTH, TX 76117

Invoice Number: 31318
Invoice Date: 3/13/2018
page: 1

VOICE : 817 680-3523
FAX: 817 416-5274

BILL TO:
DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY, ON K6A1K7 CANADA

SHIP TO:
DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY, ON K6A1K7 CANADA

CUSTOMER ID.	CUSTOMER PO	PAYMENT TERMS.	
DART	39264	NET 30	
Sales Rep ID	Shipping Method	Ship Date	Due Date
	FEDEX	3/13/2018	

Quantity	Item	Description/REF	Unit Price	Amount
1	2	RBT102146-101P PLATE SET	\$1,000.00	\$1,000.00
1	3	RBT101330P RIGGING FIXTURE	\$850.00	\$850.00

Check/Credit Memo No:

Subtotal	\$1,850.00
Sales Tax	
Freight	
Total Invoice Amount	\$1,850.00
Payment/Credit Applied	
Total	\$1,850.00



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

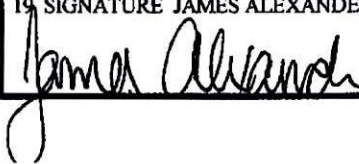
Inventory

Operation Number	Operation	Container No	Job	Master Unit Number	Quantity	Weight	Serial No/Batch	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No	Inventory Type
Part Number: RB T102146-101 Revision: Plate Set																
140	QC21-FG	S052161	174065		1 Ea	0	S052161	GA150	Bin	Stock	3/16/2018	*				False
Operation Totals:		1			1	0										
Part Totals:		1			1	0										
Totals:		1			1	0										

Plex 4/25/2018 10:52 AM Dart.Downing.Eric

SAE AS9102 Form 1: Part Number Accountability

SHEET 1 OF 3

CUSTOMER: BHT		ODS / MEPI: N/A		PHY CHG: N/A		QTY. 1		MFG. DATE: 01/31/2017	
1. PART NO: T102146-101		2. PART NAME: PLATE SET ASSY		3. SERIAL NO. FN292		4. FAI RPT NO. /REV. BSC			
5. PART REV. TDP -	6. DWG: T102146	7. B/P REV: C P/L REV: B	8. CHANGE/E.O. N/C			9. MFG. PROCESS REF. (JOB #) 48945			
10. ORG. NAME FORE MACHINE CO.	11. SUPPLIER CODE 413895	12. P.O. NUMBER 4500919128	13. DETAIL FAI ☐ ASSY FAI ☒	14. FULL FAI ☒ PARTIAL FAI ☐	Baseline Part Number and rev.: Reason For Partial FAI:				
INDEX of part numbers or sub-assembly numbers required to make the assembly noted above.									
15. PART NUMBER		16. PART NAME		17. PART SERIAL NUMBER					
T102146-103 (1EA)		PLATE SET							
T102146-105 (2EA)		CLIP							
						☐ Controlled Item ☐ 1-Primary ☐ 2-Primary Traceable ☒ Non Controlled ☐ 3-Critical ☐ 4-Makes a Critical ☐ 5-Flight Safety ☐ 6-Fatigue Controlled			
						Customer Approval:		Date:	
						1) Signature indicates that all characteristics are accounted for, meet drawing requirements or are properly documented for disposition.			
						2) Also indicate if the FAI is complete per Section 5.4: ☒ FAI COMPLETE ☐ FAI NOT COMPLETE			
						19. SIGNATURE JAMES ALEXANDER		20. DATE	
								01/31/2017	

[illegible]

SHEET 3 OF 3

13. Date: 01/31/2017

	T102146-101	48945	1/31/2017
FN292			
FN298			
FN306			
FN307			
FN308			
FN309			
FN310			
FN311			
FN312			
FN313			

FN314

FN317

FN318

FN319

FN321

FN322

FN323

FN324

FN325

FN326



Carr Lane Mfg Co
4200 Carr Lane CT
ST Louis, MO 63119
UNITED STATES

PACKING LIST

D000152029-1

SHIP TO: FORE MACHINE COMPANY INC (Fort Worth)
5933 Eden Dr
Fort Worth, TX 76117-6122
UNITED STATES

PO #:
Attention: 54183

SOLD TO: FORE MACHINE COMPANY INC (Fort Worth)
5933 Eden Dr
Fort Worth, TX 76117-6122
UNITED STATES

PO #: 54183

This list shows only the items packed in this box. All claims for damage or shortage must be made within 30 days after shipment. Prior authorization is required for all returns.

ORDER NO.: 2160335792

ENTERED: 08/10/16

SHIPPED: 08/11/16

FREIGHT CARRIER: UNITED PARCEL SERVICE

LINE	QUANTITY ORDERED	QUANTITY SHIPPED	QUANTITY BACKORDERED	PART NUMBER / DESCRIPTION
1	50	50		cl2ssc / CL-2-SSC, SWIVEL SCREW CLAMP SWIVEL FOOT SCREWS O
2	60	60		CL8SS / CL-8-SS, SHOULDER SCREW

CERTIFICATE OF CONFORMANCE

We hereby certify that all items supplied for the above purchase order are in conformance with all catalog specifications and applicable manufacturing drawings. These goods are produced in compliance with all applicable requirements of Section 6, 7, and 12 of the Fair Labor Standards Act, and regulations and orders of the U.S. Dept. of Labor issued under Section 14 thereof.

Alan Frost, President



Tel: +1.305.925.2600 • Fax: +1.305.507.7191 • www.KLXaerospace.com
 Remit to Address: 88289 Expedite Way, Chicago, IL 60695-0001
 Wire Instructions: KLX Inc. • JPMorgan Chase Bank New York
 ABA: 021000021 • Account: 304639273 • SWIFT: CHASUS33 • CHIP UID: 0002

INVOICE NUMBER

J6RJT5

PAGE 1 OF 3

SOLD TO:
008784

FORE MACHINE CO
 5933 EDEN DRIVE
 FORTWORTH, TX 76117

SHIP TO:

FORE MACHINE CO
 5933 EDEN DRIVE
 FORTWORTH, TX 76117

ORDER NO.		DATE	SHIP VIA	TERMS	SHIPPING TERMS		
54575		09/15/16	UPS GRD COLL	NET 30	FOB-MIAMI		
ITEM NO.	QUANTITY ORDERED	PART NUMBER AND DESCRIPTION	PRICE	UNIT	BACK ORDER	SHIPPED	AMOUNT
	100	MS16998-28 ECCN :EAR99 TARIFF: 7318.15.6080 SCHEDULE B: 7318.15.9000 MFR: CBS FASTENERS CTRL# : 2014D15634 LOT# : 29154E LOT QTY: 100	0.360	EA	0	100	36.00
	100	NAS1399C3A3 ECCN :EAR99 TARIFF: 7318.23.0000 SCHEDULE B: 7318.23.0000 MFR: CHERRY AEROSPACE SANTA AN CTRL# : 2016D28204 LOT# : 88146886 LOT QTY: 100	0.980	EA	0	100	98.00
	225	NAS561C4-4 ECCN :9A991 TARIFF: 7318.24.0000 SCHEDULE B: 7318.24.0000 MFR: PRECISE PRODUCT CTRL# : 2006G04812 LOT# : 3402 LOT QTY: 225	0.440	EA	0	225	99.00
	150	AS3123-03 ECCN :9A991 TARIFF: 7616.10.1000 SCHEDULE B: 7616.10.8000 MFR: LEE COMPANY, THE CTRL# : 2014D21794 LOT# : 648080	5.650	EA	149	1	5.65
CONTINUED							
MATERIAL TO BE RETURNED MUST HAVE PRIOR AUTHORIZATION BY KLX INC.							

ALL ITEMS ARE SUBJECT TO A 100% RESTOCKING CHARGE.

SHIPPED FROM: 10000 NW 15 TERRACE, MIAMI, FL 33172

ORIGINAL INVOICE

BY RECEIVING DELIVERY OF THE ITEMS COVERED BY THIS INVOICE, BUYER AGREES TO THE TERMS AND CONDITIONS OF SALE AT:
<http://www.KLXaerospace.com/conditions-sale/>